
HATCHERY EVALUATION REPORT

Vancouver Hatchery - Winter Steelhead

March 1997

Integrated Hatchery Operations Team (IHOT)

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An Independent Audit Based on Integrated Hatchery Operations Team (IHOT) Performance Measures

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Executive Summary

This report presents the findings of the independent audit of the Vancouver Hatchery - Winter Steelhead program. The hatchery is located along the lower Columbia River near Vancouver, Washington. The hatchery is used for incubation and rearing of summer and winter steelhead.

The audit was conducted in 1996-1997 as part of a 2-year effort that will include 67 hatcheries and satellite facilities located on the Columbia and Snake River system in Idaho, Oregon, and Washington. The hatchery operating agencies include the U.S Fish and Wildlife Service, Idaho Department of Fish and Game, Oregon Department of Fish and Wildlife, and Washington Department of Fish and Wildlife.

Background

The audit is being conducted as a requirement of the Northwest Power Planning Council (NPPC) "Strategy for Salmon" and the Columbia River Basin Fish and Wildlife Program. Under the audit, the hatcheries are evaluated against policies and related performance measures developed by the Integrated Hatchery Operations Team (IHOT). IHOT is a multi-agency group established by the NPPC to direct the development of new basinwide standards for managing and operating fish hatcheries. The Bonneville Power Administration (BPA) contracted with Montgomery Watson to act as an independent contractor for the audit.

IHOT has established five basic policies that cover: (1) hatchery coordination, (2) hatchery performance standards, (3) fish health, (4) ecological interaction, and (5) genetics. The audit focuses on all these policies, with the exception of hatchery coordination. These policies are set forth in *Policies and Procedures for Columbia Basin Anadromous Salmonid Hatcheries (IHOT 1995)*. That document is the source for the performance measures that are the basis of this audit.

The Audit Process

The audit was based on the facility management's response to a 109-page questionnaire. This audit form was completed through a five-step process in which:

- Information was obtained from headquarters.
- The hatchery manager was asked to fill out and return the audit form.
- A 1-2 day site audit visit was conducted to inspect facilities, review hatchery records, discuss audit form responses, and develop remedial action plans.
- A compliance report was developed to document the compliance status of each performance measure. This report was then shared with the hatchery manager and IHOT representative.
- This hatchery evaluation report was written to document compliance with IHOT performance measures and develop cost estimates for remedial actions when needed.

Vancouver Hatchery - Winter Steelhead Results

The Vancouver facility includes 4 earthen ponds, 4 concrete raceways, 12 circular ponds, and incubation facilities. The Vancouver hatchery began operations in the 1930s. The goal of the hatchery is to produce adult steelhead and resident trout for harvest by sport and tribal anglers.

The Vancouver Hatchery - Winter Steelhead program was in general compliance with most of the performance measures. In the area of program objectives, the hatchery was not meeting its production goal and did not have a Monitoring and Evaluation Plan. The audit found that the hatchery was not in compliance with the screen mesh criteria, double-screening requirements, water quality monitoring requirements, and alarm requirements, which are all facilities requirements. The hatchery exceeded its flow and density criteria for rearing. In the compliance area for fish health policy, the hatchery did not have foot baths for incubation. The hatchery also needed to develop specific incubation and rearing standards for the IHOT Operations Plan, develop a monitoring plan, and conduct fish contribution studies.

The specific areas in which the Vancouver Hatchery - Winter Steelhead program requires remedial actions based on the IHOT performance measures are listed below. These remedial actions are listed in alphabetical order without intent of ranking or otherwise assigning priority:

- Conduct fishery contribution studies
- Conduct IHOT QA/QC tests for feed preparation
- Develop alarm log
- Develop hatchery M&E plan
- Develop specific incubation and rearing standards for the IHOT Operations Plan
- Double-screen rearing units
- Follow IHOT protocols for disinfection of fish transport vehicle (cab)
- Improve system for transferring fish to transport trucks
- Monitor DO and TGP and record
- Monitor DO in fish transport tank
- Provide foot baths in incubation facility
- Provide more water flow and rearing space
- Replace screen panels to meet screen mesh criteria
- Run analysis for water chemistry parameters, turbidity, alkalinity, hardness, nitrite, and contaminants

Non-compliance issues resulting from items beyond human control or Performance Measures not relevant to this hatchery (Type 1 in Table 3, Section 4 of this report) were not listed above.

Facility Description

Name:	Vancouver Hatchery
Stock/Species:	Winter Steelhead Summer Steelhead
Operating Agency:	Washington Department of Fish and Wildlife
Funding Agency:	Mitchell Act (NMFS)
Location:	The hatchery is located along the lower Columbia River near Vancouver, Washington.
Address:	12208 SE Evergreen Hwy Vancouver, WA 98684
Hatchery Manager:	
Phone:	(360) 892-2581
Fax:	(360) 256-7427
Purpose:	The Vancouver hatchery began operations in the 1930s. The goal of the hatchery is to produce adult steelhead and resident trout for harvest by sport and tribal anglers.
Production Goal:	Winter Steelhead Produce 120,000 fry for transfer to Skamania Hatchery (eggs obtained from Skamania Hatchery) Summer Steelhead Produce 110,000 smolts for off-station release Rainbow Trout Produce 600,000 fingerlings for release into Swift Reservoir Brown Trout Produce 40,000 legal-sized fish for release into Kress, Lacamas, and Ice House lakes

Channel Catfish

Produce 7,000 fingerlings for release in local lakes

Water Supply:

Water rights total 3,927 gpm from one well and several springs

Facilities:

Adult Holding:	None
Incubation:	90 troughs - 7 cf each
Early Rearing:	90 troughs - 7 cf each
Raceways:	4 concrete raceways - 1,366 cf each 12 circular ponds - 2,613 cf each
Rearing Ponds:	1 rearing lake - 350,000 cf 3 earthen ponds - 7,800, 11,340, and 9,000 cf
Satellite Facilities:	None

Section 3

Compliance Status

The hatchery audits are based on compliance with written IHOT performance measures. These performance measures are documented in *Policies and Procedures for Columbia Basin Anadromous Salmonid Hatcheries* (referred to as *IHOT 1995* in this report).¹ The purpose of the performance measures is to implement new basinwide policies that provide regional guidelines for operating anadromous hatcheries in the Columbia Basin.

The audit focuses on performance measures for IHOT policies that cover (1) hatchery performance standards, (2) fish health, (3) ecological interaction, and (4) genetics. These performance measures are intended to guide hatchery operations once production is established. For that reason, the hatchery operations audit included broodstock collection, spawning, incubation of eggs, fish rearing and feeding, fish release, equipment maintenance and operations, and personnel training. Production priorities are beyond the scope of this audit.

Based on *IHOT 1995*, a detailed 109-page audit form was developed. The audit form divided the performance measures into six major sections along major program and technical criteria areas. Two additional sections (sections 1 and 8) include general information and expenditure information needed for this Hatchery Evaluation Report and blank forms for additional comments. The following is the basic structure of the IHOT audit form:

Section 1	Performance Measures for General Information and Expenditure Information (PMs General 1-2)
Section 2	Performance Measures for Program Objectives (PMs 1-4)
Section 3	Performance Measures for Facility Requirements (PMs 5-15)
Section 4	Performance Measures for Hatchery Practices (PMs 16-25)
Section 5	Performance Measures for Fish Health Policy (PMs 26-34)
Section 6	Performance Measures for Ecological Interactions (PMs 35-38)
Section 7	Performance Measures for Genetics Policy (PMs 39-43)
Section 8	Blank Forms for Additional Comments.

Several performance measures are repeated in various sections of the audit form. These performance measures overlap in *IHOT 1995* and were retained to allow individuals interested in specific portions of the audit (such as Genetics or Fish Health) to determine the compliance status of all performance measures for a given topic in one location. A repeated performance measure is indicated by shaded text.

The Hatchery Audit Process

The hatchery audit will be conducted over a 2-year period that concludes in 1997. At each hatchery, a five-step process was used to complete the overall hatchery audit.

¹Integrated Hatchery Operations Team (IHOT) 1995. *Policies and Procedures for Columbia Basin Anadromous Salmonid Hatcheries*, Bonneville Power Administration, Portland, Oregon.

This process consisted of research and onsite visits. The site visit at the Vancouver Hatchery was conducted on March 17, 1997.

The following is the five-step audit process:

1. Information was obtained from headquarters.
2. The hatchery manager was asked to fill out and return the **Audit Form**.
3. A 1-2 day site audit visit was conducted at each hatchery. During that visit an audit team inspected facilities, reviewed hatchery records, discussed audit form responses, and developed remedial action plans when appropriate.
4. During the site visit, the compliance status of each performance measure was discussed with the hatchery manager and IHOT representative. A portion of the Hatchery Evaluation Report was sent to the hatchery manager following the audit visit as a **Compliance Report**. That Compliance Report is Table 2 of this report.
5. Information from steps 1-4 was used to prepare a draft **Hatchery Evaluation Report**. This draft report was submitted to the operating agencies for review of the information used to determine compliance. Based on review and comments, a final Hatchery Evaluation Report was developed. The final report documents the compliance of a particular hatchery with the IHOT performance measures and presents cost estimates to correct any deficiencies.

Compliance Status of Vancouver Hatchery - Winter Steelhead

The following table includes information on life-stages that are held on this facility for some portion of their rearing cycle (Table 1). For multi-facility programs, summary cost and contribution data is presented at the facility where rearing occurs. For the compliance status relating to performance measures that do not occur at this hatchery, please refer to the Hatchery Evaluation Reports for the hatcheries and stocks listed in Table 1. A check mark (✓) indicates that the specific life-stage is held at this facility.

This section documents the compliance status of the Vancouver Hatchery - Winter Steelhead program. Each performance measure is presented in a table taken from the audit form (Table 2). The compliance status is identified by the following categories:

- **N/A** (not applicable)
- **Yes** (in compliance)
- **?** (unknown; generally due to unavailability of information to determine compliance)
- **No** (not in compliance).

Remedial actions are suggested for performance measures not in compliance. These remedial actions are grouped into categories and listed in Section 4 of this report, where the cost of the required remedial actions is also presented.

Table 1 Summary Program Information for Vancouver Hatchery - Winter Steelhead

Component	Location of Adult Holding, Spawning, Incubation, and Rearing					
	Beaver Creek Hatchery	Vancouver Hatchery	Skamania Hatchery	Various Washington streams		
Adult Collection	✓					
Adult Holding	✓					
Spawning	✓					
Fertilization	✓					
Incubation						
green-to-eyed	✓					
eyed-to-hatch		✓				
Rearing						
fry		✓				
fingerlings		✓				
smolts			✓			
Acclimation/release				✓		

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
the hatchery programs outlined in a subbasin management plan?		✓			Columbia Basin System Planning Production Plan	
the hatchery operating under a current hatchery management plan?		✓			IHOT Operations Plan and Future Brood document	
Is it understood by staff?		✓				
Is it being followed?		✓				
Is a hatchery monitoring and evaluation plan in place?						
Do you have a written monitoring and evaluation plan?				✓		Develop M&E plan for IHOT
Adult contribution to fisheries, spawning grounds, and hatchery	✓				No adults return to this hatchery	
Adult pre-spawning survival as compared with established goal	✓				No adult holding at this hatchery	
Spawning take as compared with established hatchery goal	✓				No spawning at this hatchery	
Green-egg to eyed-egg survival as compared with established goal	✓				No green eggs at this hatchery	
Eye-egg to fry survival as compared with established goal		✓			Review of records; in compliance 3 out of last 3 years	
Smolt to smolt survival as compared with established goal		✓			Review of records; in compliance 3 out of last 3 years	
Production as compared with established goal				✓	Review of records; in compliance 2 out of last 3 years. Have not received full egg request in some years.	None
Percent survival (smolt to adult) as compared with established goal	✓				Reported at Skamania Hatchery	
Number of eggs, fry, fingerlings, smolts, and/or adults meet basinwide needs	✓				Review of records/Discussion	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
Temperature						
Does your water temperature meet the criteria for spawning?	✓				No spawning at this hatchery	
Does your water temperature meet the criteria for incubation?		✓			Review of records/Discussion	
Does your water temperature meet the criteria for rearing?		✓			Review of records/Discussion	
Dissolved gases						
Is the oxygen level near saturation?			✓		No data	Monitor DO and record
Is the dissolved nitrogen level less than saturation?			✓		No data	Monitor TGP and record
Chemistry						
Ammonia (un-ionized)			✓		No data	Run analysis
Carbon Dioxide			✓		See above	See above
Chlorine			✓		See above	See above
Hardness			✓		See above	See above
Copper			✓		See above	See above
Hydrogen Sulfide			✓		See above	See above
Iron			✓		See above	See above
Manganese			✓		See above	See above
Turbidity						
Does your turbidity meet the criteria?			✓		No data	Run analysis

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
Alkalinity and hardness						
Does your alkalinity and hardness meet the criteria?			✓		No data	Run analysis
Nitrite						
Does your nitrite meet the criteria?			✓		No data	Run analysis
Pesticide Contaminants						
Aldrin			✓		No data	Run analysis
Dieldrin			✓		See above	See above
Diieldrin			✓		See above	See above
Heptachlor			✓		See above	See above
Chlordane			✓		See above	See above
Methoxychlor			✓		See above	See above
Endane			✓		See above	See above
Malathion			✓		See above	See above
Parathion			✓		See above	See above
Diseases						
What portions of the hatchery have disease-free water?						
Adult holding	✓	✓			No adult holding at this hatchery	
Incubation		✓			Inspection of facilities/Discussion	
Early rearing		✓			Inspection of facilities/Discussion	
Rearing				✓	Inspection of facilities/Discussion	None
Others	✓				Inspection of facilities/Discussion	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
Alarm Systems Do the following areas have alarms? Intake Large rearing ponds and adult holding ponds Raceway headboxes and rearing ponds Incubation facilities Quarantine areas and facilities Water treatment systems Security Are there outside systems and buzzers in onsite residences? Are water flow alarms checked daily? Are all other alarms checked weekly? Is there a log of alarms for emergencies, tests, and maintenance requirements? Are telephone pagers used?	 ✓ ✓ 	 ✓ ✓ ✓ ✓ ✓ ✓ 			Inspection of facilities/Discussion Inspection of facilities/Discussion Inspection of facilities/Discussion Inspection of facilities/Discussion No quarantine areas and facilities No water treatment systems Inspection of facilities/Discussion Discussion Review of records/Discussion Discussion Review of records/Discussion Discussion	Develop alarm log
Adult collection and holding facilities Do you meet the adult holding criteria?	✓				Adults held at Skamania Hatchery , sometimes Beaver Creek.	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
Abatement facilities Type 1: <u>Shallow troughs</u> Do you have an adequate number of units for the overall program?		✓			Inspection of facilities/Discussion	
Type 2: _____ Do you have an adequate number of units for the overall program?	✓					
Filtering facilities Type 1: <u>Circular ponds</u> Do you have an adequate number of units for the overall program?		✓			Inspection of facilities/Discussion	
Type 2: <u>Shallow troughs</u> Do you have an adequate number of units for the overall program?				✓	Inspection of facilities/Discussion	See remedial actions listed under PM #19
Type 3: <u>Lake</u> Do you have an adequate number of units for the overall program?		✓			Inspection of facilities/Discussion, future use.	
Type 4: <u>Rectangular raceways</u> Do you have an adequate number of units for the overall program?		✓			Inspection of facilities/Discussion	
Feeding facilities Do you meet the approach velocity criteria?		✓			Inspection of facilities/Discussion	
Are the fish screens regularly cleaned?		✓			Inspection of facilities/Discussion	
Does the screen mesh meet screen opening criteria?				✓	Inspection of facilities/Discussion	Replace screen panels for lake water supply Provide double screens for rearing units
Are rearing containers double screened for fish that should not be released to adjacent water?				✓	Inspection of facilities/Discussion	
Predator control facilities Are your predation control facilities effective?		✓			Inspection of facilities/Discussion	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
d storage facilities and quality control						
Does the storage of dry/semi-moist/moist foods (dry<12%; semi-moist 12-20%; moist >20% moisture) follow food manufacturer's recommendations?		✓			Inspection of facilities/Discussion	
Does a regional quality control officer oversee production procedures and monitor:						
Verification by feed manufacturer that ingredients meet specifications?				✓	Discussion	Conduct IHOT QA/QC tests for feed preparation
Ensure feed does not contain unwanted drugs or other additives?				✓	Discussion	See above
Analyze ingredients contained in the final food product to ensure that feed specifications have been met?				✓	Discussion	See above
Are the foods stored and handled according to the following criteria?						
Moist pellets should not exceed 10 °F at point of delivery.	✓				No moist feed used at this hatchery	
Moist pellets should be removed from freezer just prior to feeding.	✓				See above	
Do not leave buckets of feed or feed containers outside exposed to light or heat.		✓			Discussion	
Open bags of feed should be fed within 1 to 2 days except when feeding small groups of fish.		✓			Discussion	
Automatic feeder hoppers and bulk storage facilities should be insulated against excessive temperatures (80°F and above).		✓			Discussion	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
Release facilities						
Do the release facilities ensure that fish are not subjected to adverse conditions?				✓	Inspection of facilities/Discussion	Improve system for transferring fish to transport trucks
Pollution abatement facilities						
Do the pollution abatement facilities meet all federal and state regulations (or good engineering practice)?		✓			Inspection of facilities/Discussion	
Are pollution abatement facilities operated correctly?		✓			Discussion	
Transportation facilities						
Are the transport systems adequate to meet IHOT performance measures for transportation practices?		✓			Inspection of facilities/Discussion	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
Broodstock selection practices						
Is the donor selection process document attached? (PM #40a)	✓				Existing program; does not apply	
Was the donor selection outline followed in selecting the hatchery broodstock? (PM #40b-c)	✓				Existing program; does not apply	
Spawning practices						
Were the appropriate number of spawners, male/female ratios, and fertilization protocols used? (PM #42c-g)	✓				Spawning at Beaver Creek Hatchery and/or Skamania	
Incubation practices						
Are specific incubation standards listed in the hatchery operations plan?				✓	Reviewed IHOT Operations Plan and WDFW Fish Health Manual	Develop specific incubation standards for the IHOT Operations Plan
Are incubation practices written?		✓			See above	
Incubation Type 1: <u>Shallow troughs</u> (see PM #8) you meet the loading and flow criteria?		✓			Review of records/Discussion	
Incubation Type 2: _____(see PM #8) you meet the loading and flow criteria?	✓				Review of records/Discussion	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
Rearing practices						
Do you have specific rearing standards listed in the hatchery operations plan?				✓	Review IHOT Hatchery Operations Plan and WDFW Fish Health Manual	Develop specific rearing standards for the IHOT Operations Plan
Are rearing practices written?		✓			See above	
Rearing Unit Type 1: <u>Circular Ponds</u> (see PM #9) Do you meet the density and DI criteria? Do you meet the Loading and FI criteria?		✓		✓	Review of records/Discussion Review of records/Discussion	Provide more water
Rearing Unit Type 2: <u>Shallow troughs</u> (see PM #9) Do you meet the density and DI criteria? Do you meet the Loading and FI criteria?				✓ ✓	Review of records/Discussion Review of records/Discussion	Provide more rearing space Provide more water
Rearing Unit Type 3: <u>Lake</u> (see PM #9) Do you meet the density and DI criteria? Do you meet the Loading and FI criteria?	✓ ✓				Not used at present, will be in future. Not used at present, will be in future.	
Rearing Unit Type 3: <u>Rectangular raceways</u> (see PM #9) Do you meet the density and DI criteria? Do you meet the Loading and FI criteria?	✓ ✓				Review of records/Discussion Review of records/Discussion	
Smolt quality						
Do you produce a high quality smolt?	✓				Discussion. Transferred prior to smolting.	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
Health management practices						
Are the monthly hatchery monitoring visits being conducted? (PM #26)		✓			Review of records/Discussion	
Are the annual broodstock inspections being conducted? (PM #27)	✓				No adults held at this hatchery	
Is there pathogen-free water (PM #5h) and are the sanitation procedures being followed? (PM #28)				✓	Review of records/Discussion	See PM #28
Are the following water quality parameters within criteria? (PM #5a-5g)						
Water temperature		✓			Review of records/Discussion	
Dissolved gases			✓		No data	See PM #5b
Chemistry			✓		See above	See PM #5c
Turbidity			✓		See above	See PM #5d
Alkalinity and hardness			✓		See above	See PM #5e
Nitrite			✓		See above	See PM #5f
Contaminants			✓		See above	See PM #5g
Are rearing standards being followed? (PM #19)				✓	Review of records/Discussion	See PM #19
Are egg and fish transfer/release requirements met? (PM #31)		✓			Review of records/Discussion	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
<p>Do hatchery performance meet requirements defined in the regional hatchery policies and in the subbasin and hatchery plans for the following areas?</p> <p>Percent smoltification</p> <p>Do you measure percent smoltification? <input checked="" type="checkbox"/></p> <p>Do you have a smoltification goal? <input checked="" type="checkbox"/></p> <p>Did you meet the smoltification criteria? <input checked="" type="checkbox"/></p>					Discussion Discussion Discussion	
<p>Rearing density (prior to release)</p> <p>Did you meet the rearing density criteria just prior to release? <input type="checkbox"/></p>				<input checked="" type="checkbox"/>	Review of records/Discussion	Provide additional rearing space
<p>Disease condition (at release)</p> <p>Did you meet all disease regulations just prior to release? <input type="checkbox"/></p>		<input checked="" type="checkbox"/>			Review of records/Discussion	
<p>Release number (at release)</p> <p>Did you meet the release number goal? <input checked="" type="checkbox"/></p>	<input checked="" type="checkbox"/>				Released at Skamania Hatchery	
<p>Release size (at release)</p> <p>Did you meet the size goal? <input checked="" type="checkbox"/></p>	<input checked="" type="checkbox"/>				See above	
<p>Release dates of release</p> <p>Did you meet the release date goal? <input checked="" type="checkbox"/></p>	<input checked="" type="checkbox"/>				See above	
<p>Release location of release</p> <p>Did you release the fish at the specified location? <input checked="" type="checkbox"/></p>	<input checked="" type="checkbox"/>				See above	
<p>Release location of fish reared in the subbasin or acclimated in the subbasin?</p> <p>Were the fish reared in the subbasin? <input checked="" type="checkbox"/></p> <p>Were the fish acclimated in the subbasin? <input checked="" type="checkbox"/></p>	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/>				Transferred to Skamania Hatchery for final rearing and release; see Skamania Hatchery Report See above	
<p>Release strategy appropriate for the program?</p>	<input checked="" type="checkbox"/>				Released at Skamania Hatchery	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
Transportation facilities						
Do transportation equipment and personnel receive disinfection before and after use?		✓			Discussion	Follow IHOT protocols for disinfection of fish transport vehicle (cab)
Is the fish tank interior disinfected using a solution of 100 ppm active chlorine for 30 minutes minimum or formaldehyde gas generation method (relative humidity of 60% for 2 hrs)?		✓			Discussion	
Is the exterior of the fish transport vehicle disinfected using high pressure steam (115-130°C), high temperature acid, or with 200 ppm chlorine for 30 minutes?		✓			Discussion	
Is the fish transport vehicle (cab) disinfected using 600 ppm quaternary ammonia compounds (1.5 ml of 50% stock solution/liter water)?				✓	Discussion	
Is other equipment disinfected including fish pumps, nets, egg sorters, waders, boots, rain gear, hoses and other equipment using one of the following solutions? 200 ppm chlorine for 30 minutes 600 ppm quaternary ammonia compound for 30 minutes 200 ppm iodophor solution for 10 minutes		✓			Discussion	
Do personnel wear protective garments when handling fish eggs or cultural water?		✓			Discussion	
Do the fish transport truck/chassis and tank/unit receive an inspection and service prior to the release season?		✓			Discussion	
Is a daily service inspection completed before starting pump and leaving for the day?		✓			Discussion	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
Transportation facilities						
Does the fish transport unit receive an inspection prior to loading?		✓			Discussion	Monitor DO in fish transport tank
Does a pre-loading inspection covering tank water level, pumps or aerators, oxygen injection system settings, displacement gauge, and truck loading/hauling density tables checked and reviewed occur prior to loading fish in the transport unit?		✓			Discussion	
Do hauling criteria include checking the fish 45 minutes to 1 hour after loading?		✓			Discussion	
When fish are active and systems are functioning properly, is the oxygen concentration reduced and maintained at approximately 8 ppm?				✓	Discussion	
Is water temperature in the transportation unit maintained within the 42-48 °F range?		✓			Discussion	
Do fish releasing procedures include the following criteria?						
Releasing the fish at the correct release site or into the correct water body.		✓			Discussion	
Tempering or the difference between the liberation tank and the target water body should not exceed 10°F.		✓			Discussion	
The liberation hose should be angled so that fish gently hit the water. Using a tripod is a method of ensuring the hose will stay at the proper angle.		✓			Discussion	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
Evaluation practices						
Has the hatchery conducted fishery contribution studies?						
Determine the requirements for evaluating and improving management programs?				✓	Discussion	Conduct fishery contribution studies
Develop guidelines that define the geographical area and identify component stocks (hatchery and/or wild) that comprise the management unit?				✓	Discussion	See above
Develop guidelines that define if the proper stocks of fish are currently being used?				✓	Discussion	See above
Determine which management units contribute to a specific fishery and the time periods of those contributions?				✓	Discussion	See above
Determine the relative contributions of the various management units to a specific fishery over the different time periods?				✓	Discussion	See above

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
ining practices						
Does the hatchery have a training schedule for its staff?		✓			Review of records/Discussion	
Does each staff member have a personal training plan approved by a supervisor and reviewed annually?		✓			Review of records/Discussion	
Does the hatchery routinely exchange training details between other hatcheries and agencies?		✓			Review of records/Discussion	
Does the hatchery encourage and reward off-duty training of staff?		✓			Review of records/Discussion	
Does the hatchery conduct monthly staff meetings?		✓			Review of records/Discussion	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
monthly hatchery monitoring visits being conducted by a qualified fish health specialist as described below? Conduct visit at least monthly Monitoring conducted by qualified fish health specialist Examine a representative sample of healthy and moribund fish from each lot. Review fish culture practices with hatchery manager. Report finding and results of necropsies on standard form. Recommend appropriate drug or chemical treatment. Summarize fish health status or stock prior to release or transfer to another facility.		✓ ✓ ✓ ✓ ✓ ✓			Review of records/Discussion Review of records/Discussion Review of records/Discussion Review of records/Discussion Review of records/Discussion Review of records/Discussion	
all of the functions of the hatchery yearly monitoring visits being completed as described below? Annually examine each broodstock for the presence of reportable viral pathogens. Annually screen each salmon broodstock for the presence of <i>Renibacterium salmoninarum</i> . Conduct inspection by or under the supervision of qualified fish health specialist.		✓ ✓ ✓			Review of records/Discussion Review of records/Discussion Review of records/Discussion	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
<p>Are hatchery sanitation procedures accepted?</p> <p>Are there any sources of pathogen-free water, especially for incubation and early rearing?</p> <p>Are the hatchery sanitation procedures understood and being followed as described below?</p> <p>Disinfect/water harden eggs in iodophor?</p> <p>Are foot baths containing disinfectant placed at the incubation facility's entrance and exit?</p> <p>Is equipment and rain gear utilized in broodstock handling or spawning sanitized prior to its use elsewhere in the hatchery?</p> <p>Is equipment used to collect dead fish sanitized prior to its use in another pond and/or lot of fish?</p> <p>Is equipment, including vehicles used to transfer fish between facilities, disinfected prior to use with any other fish lots or at any other location?</p> <p>Are rearing vessels sanitized after fish are removed and prior to introducing a new fish lot or stock?</p> <p>Are dead fish properly disposed of?</p>		<p>✓</p> <p>✓</p> <p>✓</p> <p>✓</p> <p>✓</p> <p>✓</p> <p>✓</p>		<p></p> <p>✓</p> <p></p> <p></p> <p></p> <p></p>	<p>Discussion</p> <p>Inspection of facilities/Discussion</p> <p>Inspection of facilities/Discussion</p> <p>Inspection of facilities/Discussion</p> <p>Inspection of facilities/Discussion</p> <p>Inspection of facilities/Discussion</p> <p>Inspection of facilities/Discussion</p> <p>Inspection of facilities/Discussion</p>	<p>Provide foot baths in incubation facility</p>

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
water quality parameters being followed?						
Are the following water quality parameters within criteria? (PM #5a-5g)						
Water temperature		✓			Review of records/Discussion	
Dissolved gases			✓		Review of records/Discussion	See PM #5b
Chemistry			✓		Review of records/Discussion	See PM #5c
Turbidity			✓		Review of records/Discussion	See PM #5d
Alkalinity and hardness			✓		Review of records/Discussion	See PM #5e
Nitrite			✓		Review of records/Discussion	See PM #5f
Contaminants			✓		Review of records/Discussion	See PM #5g
io to PM #21						
incubation and rearing standards being followed?						
Are the incubation practices following the IHOT incubation criteria? (PM #18)		✓			Review of records/Discussion	
Are the rearing practices following the IHOT criteria? (PM #19)				✓	Review of records/Discussion	See PM #19
io to rearing practices PM #18-PM #19						
egg and fish transfer/release requirements met?		✓			Discussion	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
<p>Is the hatchery's program outlined in a subbasin management plan?</p> <p>Refer to subbasin plan PM #1</p>		✓			Columbia Basin System Planning Production Plan	
<p>Is the hatchery operating under a current hatchery operational plan?</p> <p>Refer to operational plan PM #2</p>		✓			Review IHOT Operations Plan WDFW Future Brood Document	
<p>Is hatchery monitoring and evaluation plan in place?</p> <p>Refer to hatchery monitoring and evaluation plan PM #3</p>				✓	None	See PM #3

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
Does the hatchery program meet requirements established in the regional hatchery policies and basin planning documents in the following areas: species, stock, broodstock collection location, broodstock numbers, broodstock collection strategy, spawning and egg-take protocols?						
Does the hatchery program meet the requirements for the following?						
Species protocols (PM #1)		✓			Review of records/Discussion	
Stock protocols (PM #1)		✓			Review of records/Discussion	
Broodstock collection location protocols (PM #41b for existing program; PM #39b for new program)	✓				At Beaver Creek and/or Skamania Hatcheries	
Broodstock numbers protocols (PM #42c)	✓				See above	
Broodstock collection strategy protocols (PM #41b-d for existing program; PM 39b-f for new program)	✓				See above	
Spawning protocols (PM #42d-e)	✓				See above	
Egg-take protocols (PM #42f-g)	✓				See above	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
<p>Do the hatchery's performance meet requirements defined in the regional hatchery policies and in the subbasin and hatchery plans for the following areas: percent smoltification, rearing density, disease condition, and the number, size date(s), and location of release?</p> <p>Percent smoltification (PM #22a1)</p> <p>Rearing density (PM #22a2)</p> <p>Disease condition (PM #22a3)</p> <p>Number at release (PM #22a4)</p> <p>Size at release (PM #22a5)</p> <p>Date of release (PM #22a6)</p> <p>Location of release (PM #22a7)</p>	✓				Review of records/Discussion	See PM #22a2
				✓	Review of records/Discussion	
		✓			Review of records/Discussion	
	✓				Released from Skamania Hatchery	
	✓				See above	
	✓				See above	
	✓				See above	
<p>Are fish reared in the subbasin or acclimated in the subbasin?</p> <p>PM #22b</p>	✓				Fish rearing and released from Skamania Hatchery	
<p>Is the release strategy appropriate for the program?</p> <p>PM #22c</p>	✓				Fish rearing and released from Skamania Hatchery	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
new programs, has a broodstock collection plan developed?						
Is the broodstock collection plan written?	✓				Existing Program; does not apply	
For a non-captive broodstock program:	✓				Existing Program; does not apply	
Was an unbiased, representative sample collected?						
Was the recommended number of broodstock collected?	✓				Existing Program; does not apply	
For a captive broodstock program:						
Were captive brood progeny excluded as donors for propagating the next generation of the captive broodstock program?	✓				Existing Program; does not apply	
Were full-sib crosses avoided?	✓				Existing Program; does not apply	
Is the broodstock collection plan understood and being followed by staff?	✓				Existing Program; does not apply	
a new program, was the donor selection outline followed in selecting the hatchery broodstock?						
Is a donor selection plan written?	✓				Existing Program; does not apply	
Was the donor selection outline followed in selecting the broodstock?	✓				Existing Program; does not apply	
Was the target stock recommended in the donor selection process actually used?	✓				Existing Program; does not apply	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
existing programs, were the broodstock collection cedures followed?						
Is the broodstock collection plan written?	✓				Broodstock held at Beaver Creek Hatchery	
Does the broodstock collection plan follow the guideline:					See above	
Was an unbiased, representative sample collected?	✓				See above	
Was the recommended number of broodstock collected?	✓				See above	
Were the broodstock collection procedures in hatchery operation plan understood and followed?	✓				See above	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
Was the appropriate number of spawners, male/female ratio, and fertilization protocols used?						
Are the spawning protocols written?	✓				Spawning at Beaver Creek Hatchery	
Are daily or weekly spawning logs available?	✓				See above	
Was the appropriate number of spawners used?	✓				See above	
Did you attempt to spawn all collected broodstock and randomize mating with respect to age class, and other traits?	✓				See above	
Was the sex-ratio within the limits given in the performance standards?	✓				See above	
Were the fertilization protocols followed?	✓				See above	
If the hatchery needed to reduce the number of eggs retained, was this done by representative sampling of each male/female cross?	✓				See above	

Description of Performance Measure	Compliance Status				Basis for Compliance or Non-Compliance	Remedial Action Needed for Compliance
	N/A	Yes	?	No		
Where a genetics monitoring and evaluation program is available?	✓				No adults return to this hatchery	
Does the plan address the following elements listed in HOT:						
Does the program have elements needed to meet evaluation goals 1-4?	✓				See above	
Has a qualified geneticist reviewed and endorsed the program (goal 5)?	✓				See above	
Will the program collect the data and maintain the records needed to evaluate compliance on an ongoing basis (goal 5)?	✓				See above	
Is the program understood and followed by staff?	✓				See above	

Section 4

Remedial Actions

Based on the compliance status for each performance measure, remedial actions were developed. The required remedial actions are organized into five categories. The types of categories range across a spectrum from those actions that are beyond human control, to those that require a change in agency policy or procedures, to those that involve a significant capital cost to put in place. The following are the five types of remedial actions identified under phase 1 of the audit:

The Five Types of Remedial Actions

Type	Description
1	Non-compliance issues resulting from items beyond human control or Performance Measures not relevant for this hatchery
2	Remedial actions requiring changes in agency policies or procedures
3	Remedial actions requiring changes in monitoring coverage or interval
4	Remedial actions requiring significant capital expenditures
5	Remedial actions that may require significant capital expenditures but are not clearly definable at this time

Remedial Actions at Vancouver Hatchery - Winter Steelhead

This section presents the corrective actions required to bring the Vancouver Hatchery - Winter Steelhead program into compliance with IHOT performance measures. The remedial actions suggested here are just that, suggestions developed by the Montgomery Watson Audit Team. For some non-compliance areas, other remedial actions could be proposed. The required remedial actions are cross-referenced to each IHOT performance measure that was not in compliance. Where appropriate, the costs associated with the remedial actions are also presented (Table 3).

The cost estimates presented in this section are based on professional experience from similar projects. In most cases, only a lump-sum figure is presented, and detailed take-off lists have not been prepared. The cost estimates are essentially order of magnitude estimates ($\pm 40\%$).

More importantly, the suggested remedial activities may also present several levels of action. Optional actions have been listed for several problems. These optional actions are desirable for either operational or safety considerations.

Table 3. Remedial Actions Required at Vancouver Hatchery - Winter Steelhead

Remedial Action Required	Cost	PMs ¹
Type 1 - Non-compliance issues resulting from items beyond human control or Performance Measures not relevant for this hatchery		
Type 2 - Remedial actions requiring changes in agency policies or procedures		
Develop hatchery M&E plan	----	3
Develop alarm log	----	6
Conduct IHOT QA/QC tests for feed preparation	----	12
Develop specific incubation and rearing standards for the IHOT Operations Plan	----	18-19
Follow IHOT protocols for disinfection of fish transport vehicle (cab)	----	23
Monitor DO in fish transport tank	----	23
Conduct fishery contribution studies	----	24
Provide foot baths in incubation facility	----	28
Type 3 - Remedial actions requiring changes in monitoring coverage or interval		
Monitor and record DO and TGP	----	5b
Run analysis for water chemistry parameters, turbidity, alkalinity, hardness, nitrite, and contaminants	----	5c-5g

¹ PMs are performance measures that were extracted from the IHOT 1995 report. The IHOT performance measures are listed in Table 2 (Section 3 of this report) in numerical order.

Remedial Action Required	Cost	PMs ¹
Type 4 - Remedial actions requiring significant capital expenditures		
Replace screen panels to meet screen mesh criteria	\$500	10
Double-screen rearing units	\$1,000	10
Improve system for transferring fish to transport trucks	\$10,000	13
Provide more water flow and rearing space	\$80,000	19, 22a2
Type 5 - Remedial actions that may require significant capital expenditures but are not clearly definable at this time		
None	----	

¹ PMs are performance measures that were extracted from the IHOT 1995 report. The IHOT performance measures are listed in Table 2 (Section 3 of this report) in numerical order.

Hatchery Contribution to Fisheries, Spawning Grounds, and Hatcheries

This section presents the audit findings for the Vancouver Hatchery - Winter Steelhead program contribution of adult fish to fisheries, local fisheries, spawning grounds, and hatcheries. Data is reported by broodyear. A broodyear refers to the adult contribution from the eggs produced from a single group of spawning adults. For some species, this may include fish caught as 2-, 3-, 4-, 5-, and 6-year old fish. Because of the return distribution and data processing delays, the complete adult contribution for a given broodyear may not be available until 4 to 5 years after the fish have been released from the hatchery.

**Table 4. Adult Contribution to Fisheries, Spawning Grounds, and Hatcheries:
Vancouver Hatchery - Winter Steelhead**

Year	Fisheries¹ (Broodyear)	Spawning Grounds¹ (Broodyear)	Hatchery¹ (Broodyear)	Total Combined Contribution² (Broodyear)	Smolt to Adult Survival (percent)
1984					
1985					
1986					
1987					
1988	Reported at Skamania Hatchery	Reported at Skamania Hatchery	Reported at Skamania Hatchery	Reported at Skamania Hatchery	Reported at Skamania Hatchery
1989	Reported at Skamania Hatchery	Reported at Skamania Hatchery	Reported at Skamania Hatchery	Reported at Skamania Hatchery	Reported at Skamania Hatchery
1990	Reported at Skamania Hatchery	Reported at Skamania Hatchery	Reported at Skamania Hatchery	Reported at Skamania Hatchery	Reported at Skamania Hatchery
1991	Reported at Skamania Hatchery	Reported at Skamania Hatchery	Reported at Skamania Hatchery	Reported at Skamania Hatchery	Reported at Skamania Hatchery
1992					

¹ Data obtained from Missing Production Groups Annual Report or from the Regional Mark Information System database.

² Total combined adult contribution; presented when it is not possible to subdivide the contribution into fisheries, spawning grounds, and hatchery contributions.

Annual Operating Expenditures

The level and detail of annual operating expenditures varies widely depending on hatchery, operating agency, and funding source. When provided, expenditures were presented in terms of personnel costs, operating costs (power, feed, supplies), capital costs, indirect costs charged to the federal government, third-party costs, and other costs. These cost components were summed to determine a total hatchery annual cost. Based on discussion with the hatchery manager, the percent of total hatchery costs allocated to a given program was estimated. The total hatchery costs and the percent of hatchery costs allocated to a given program were used to compute the cost of a given program. Table 5 shows the annual operating expenses for the Vancouver Hatchery - Winter Steelhead program. For programs that occur at more than one facility (as shown on Table 1 in Section 3 of this report), the cost breakdown for the component(s) at each facility is presented in separate tables (Table 5a).

Table 5. Annual Operating Expenses: Vancouver Hatchery - Winter Steelhead

Hatchery	1994	1995	1996
1. Vancouver Hatchery	\$81,263	\$3,577	\$8,448
2.			
3.			
4.			
5.			
Total Program Costs	Reported at Skamania Hatchery	Reported at Skamania Hatchery	Reported at Skamania Hatchery

The total expenditures for the Vancouver Hatchery are presented in Table 6 by program. The detailed breakdown of program expenditures at this hatchery are presented in separate tables (Tables 6a and 6b).

Table 6. Annual Operating Expenses - Vancouver Hatchery

Program	1994	1995	1996
1. Winter Steelhead	\$81,263	\$3,577	\$8,448
2. Summer Steelhead	\$14,775	\$88,405	\$122,280
3. Others Programs	\$88,652	\$96,388	\$59,276
4.			
5.			
Total Hatchery Costs	\$184,690	\$188,370	\$192,004

Table 5a. Annual Operating Expenses: Vancouver Hatchery - Winter Steelhead
Expenditure Occurring at Vancouver Hatchery

Component	1994	1995	1996
Personnel Costs	\$138,040	\$140,118	\$142,256
Operational Costs	\$46,650	\$48,189	\$49,748
Capital Costs	?	?	?
Indirect Costs			
Lumped Hatchery Costs ¹			
Lumped Third-Party Costs			
Total Hatchery Costs	\$184,690	\$188,370	\$192,004
Source of Funds			
NMFS			
Program Production (lb)	22,414	1,240	2,430
Total Production (lb)	50,458	65,980	54,957
Program as Percent of Total	44%	1.9%	4.4%
Program Costs	\$81,263	\$3,577	\$8,448

¹ When it was not possible to obtain a detailed cost breakdown from an agency or third party, the undivided costs were entered here.

Table 6a. Detailed Expenditures at Vancouver Hatchery by Program

Winter Steelhead

Component	1994	1995	1996
Personnel Costs	\$138,040	\$140,118	\$142,256
Operational Costs	\$46,650	\$48,189	\$49,748
Capital Costs	?	?	?
Indirect Costs			
Lumped Hatchery Costs ¹			
Lumped Third-Party Costs			
Total Hatchery Costs	\$184,690	\$188,370	\$192,004
Source of Funds			
NMFS			
Program Production (lb)	22,414	1,240	2,430
Total Production (lb)	50,458	65,980	54,957
Program as Percent of Total	44%	1.9%	4.4%
Program Costs	\$81,263	\$3,577	\$8,448

¹ When it was not possible to obtain a detailed cost breakdown from an agency or third party, the undivided costs were entered here.

Table 6b. Detailed Expenditures at Vancouver Hatchery by Program

Summer Steelhead

Component	1994	1995	1996
Personnel Costs	\$138,040	\$140,118	\$142,256
Operational Costs	\$46,650	\$48,189	\$49,748
Capital Costs	?	?	?
Indirect Costs			
Lumped Hatchery Costs ¹			
Lumped Third-Party Costs			
Total Hatchery Costs	\$184,690	\$188,370	\$192,004
Source of Funds			
Program Production (lb)	4,128	31,220	35,000
Total Production (lb)	50,458	65,980	54,957
Program as Percent of Total	8%	47%	64%
Program Costs	\$14,775	\$88,405	\$122,280

¹ When it was not possible to obtain a detailed cost breakdown from an agency or third party, the undivided costs were entered here.